



Dart Aerospace Ltd.
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D205-634-011
Job Sheet 182610



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1	6	OCT 12 2018
110	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-2	6	OCT 12 2018
120	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC4	6	
130	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1	6	
135	DC	1 pcs	9/21/18	9/21/18	0.00	0.00	DC	6	
140	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21	6	

Part Op 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5110648
K10003	Saddle	1 Ea (1 ea)	90-Start up Operation	5116258

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-041	1	4	0
	K10003	1	8	0

Part Specifications

Specifications could not be found.

Plex 8/29/18 7:36 AM Dart.lajeunesse.marie

5110648

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date: _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Order Deviation		Disposition				Completed By	
Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval				Approval Verification	

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 CANADA
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Container No: S117870
 Part: D205-634-011
 Job No: 182610
 Serial No/ Batch: S117870
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH96-88 Issue 3 Def FA-616 SR005631

Environ		Pressure/Forced		Temperature/Cure		Power Loss/Surge	
Doc/L	Offset/Setup	Bending	Centre Not Concentric	Set-up	BOM/Route	Folio/Program	Positioned Wrong
Equip/Tooling	Supplier	Cracks	Crimp/Kink/Ripple/Wave	Broken/Damage/Defect	Inspection Incomplete/Unqualified	Grain	Outside Dimensions
Handling/Pre	Training	Cuffs	Crushing	Contamination	Cut Too Short	Weld	Over/Under tolerance
Material	Use for Testing	Heat Treat	Wave/Twist in Tube	Instructions Incomplete/Unclear	Drill Holes	Wrong Stock Pulled	Part Incorrect
Internal Transport	Poor Information	Marks/Chatter	OTHER :	Out of Sequence	Off-set	Part Lost/Missing	Part Moved
Tribal Knowledge	Rushing			Mislabeled	Fit/Function	Part Moved	Drawing
LOA	Product Improvement			Misaligned/off center	Turning Sequence		Finish
Substation	Process Improvement						Misread
Past Expiry Date	Manufacturing Process						Turning Sequence
Misidentified	Past Due						

Change Record

PAGE 1 OF 1

Part Number: D205-634-011/-011BK/-011DG/-011MB (K10003 PRODUCTION KIT)

Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]